

J2210

High Density Polyethylene

Description

Good stiffness & Impact strength

Application

Silicon cartridge, House wares

Properties			
Physical	Testing methods	Nominal values	
Density	ASTM D 1505	g/cm ³	0.958-0.962
Melt Flow Rate	ASTM D 1238	g/10min	7.0-8.0
Mechanical			
Tensile Strength at Yield (min.)	ASTM D 638	kg/cm ²	220
Elongation at Break (min.)	ASTM D 638	%	300
Flexural Modulus (min.)	ASTM D790	kg/cm ²	11,000
Impact			
Izod Impact Strength (23 ⁰ C) (min.)	ASTM D256	kg cm/cm	4
Thermal			
Vicat Softening Point (min.)	ASTM D1525	⁰ C	122
Heat distortion temperature (4.6 kg/cm ²) (min.)	ASTM D648	⁰ C	72
Additional properties			
Rockwell Hardness (min.)	ASTM D785	R	50
Environmental Stress Cracking Resistance (F50) (min.)	ASTM D1693	hr	6